

Vertical multistage centrifugal pumps completely made of stainless steel AISI 304. Reliable, quiet and easy to maintain. Suitable for municipal, Industrial and agricultural applications e.g. Fire fighting, water boosting (WRAS approved) water treatment plants, irrigation, hot and cold water movement for heating systems, cooling and airconditioners, especially suitable for boiler feed due to the robust construction of the pumps. IEC standard motors are used on all models.



### **SPECIFICATIONS**

- Maximum working pressure up to 25 bar
- Liquid temperature: from  $-15^{\circ}\text{C}$  up to  $+120^{\circ}\text{C}$

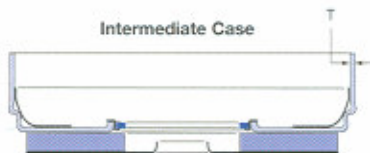
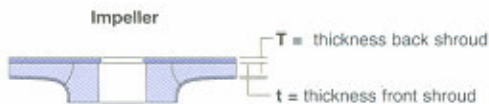
### **MATERIALS**

- Pump body, external casing, casing cover, impellers, diffusers, bearing sleeve, coupling guard and bolts in contact with liquid AISI 304 ("G" version for EVM 30-60: Bottom casing in cast iron).
- Tie-rods and bolts not in contact with liquid in zinc coated steel
- Shaft in AISI 316
- Bearing in contact with liquid in tungsten-carbide
- Bracket and base in cast iron
- Mechanical seal in SiC/SiC/FPM

### **TECHNICAL DATA**

- Asynchronous 2 poles motor
- Insulation class F
- Protection IP 55
- Three-phase standard voltage: 220-265/380-460V  $\pm 6\%$   
(up to 4 kW)  
380-460V $\Delta$   $\pm 6\%$   
(above 4 kW)

The EBARA EVM vertical multistage pumps offer technically advanced designs to meet market demands including hot water applications. Unique bulge forming process produces rugged construction with increased wall thickness and assures component integrity.

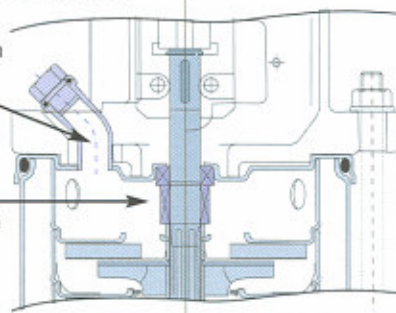


Standard IEC motors

**Air vent**

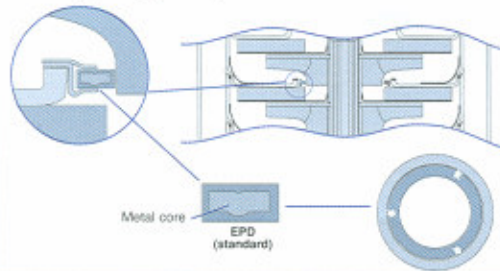
in casing cover allows proper venting preventing air entrapment and dry run

Vent position eliminates all air  
Lower mechanical seal position



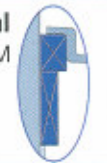
**Liner ring**

is a self-aligning, floating design constructed of EPD bonded to stainless steel to prevent swelling at high temperatures



**Mechanical seal**

Silicon/Carbon/FPM mechanical shaft seal



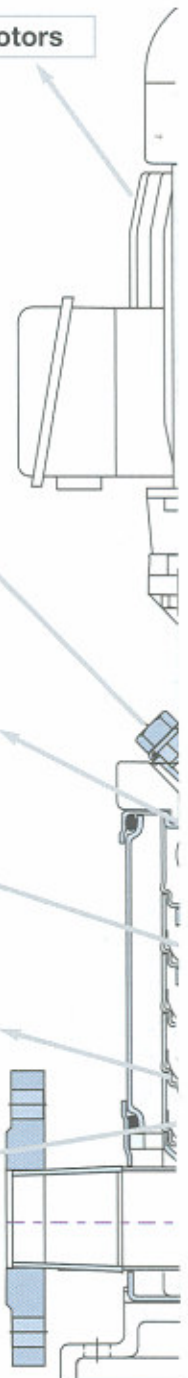
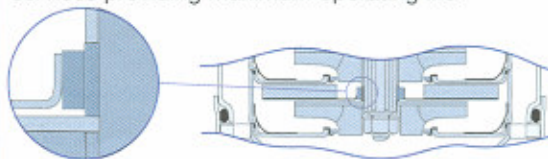
**Positive Sealing**

O-rings between intermediate casings provide positive sealing

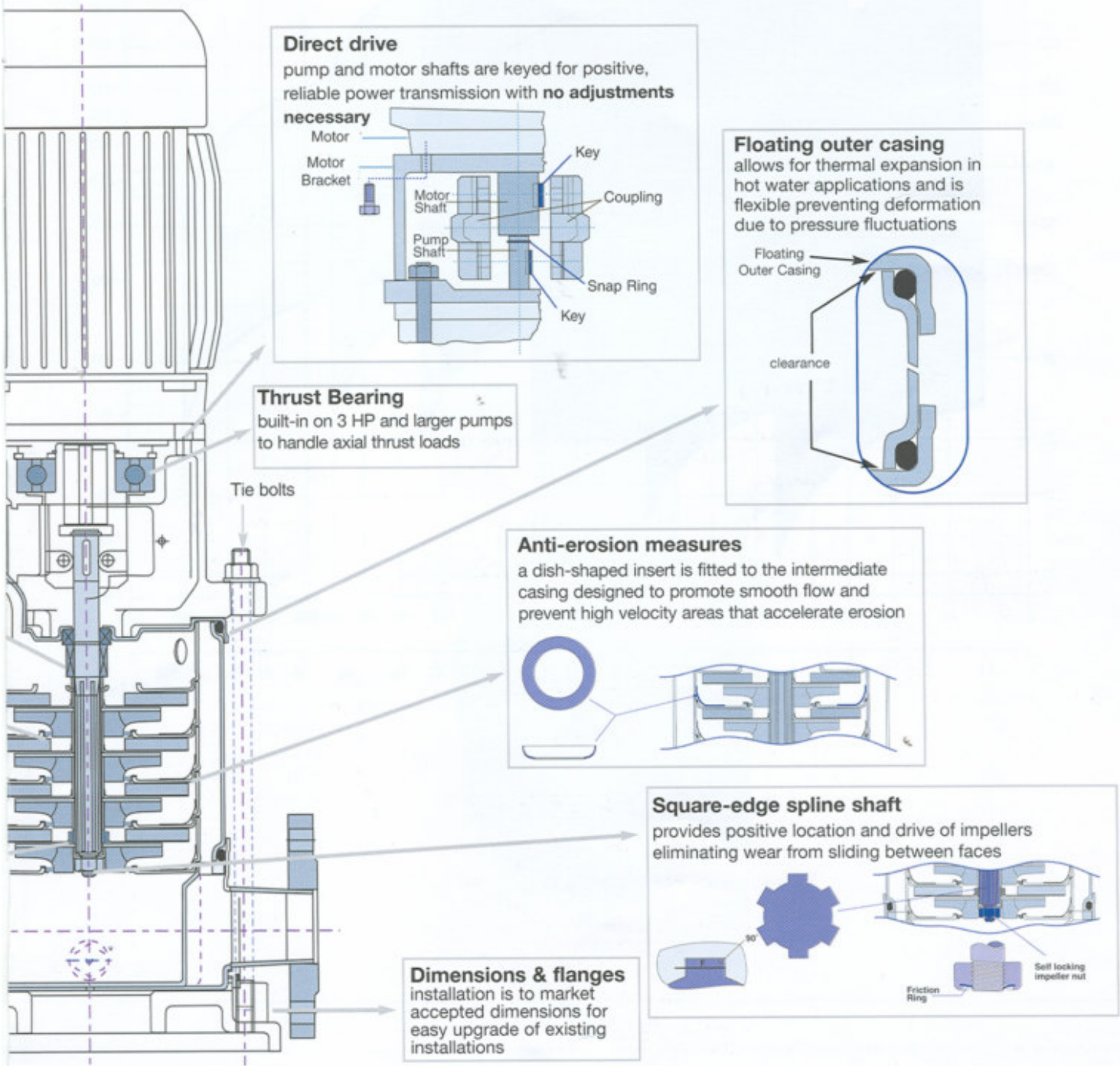


**Tungsten carbide lower pump bearings**

and sleeves are standard construction for all services providing maximum operating life



All wetted parts are constructed of high quality stainless steel. EBARA's robust construction extends to critical internal components such as the impellers. The back shrouds are as much as three times thicker than the front shrouds while front shrouds are 20% to 60% thicker than comparable designs.



**Direct drive**  
 pump and motor shafts are keyed for positive, reliable power transmission with **no adjustments necessary**

Motor  
 Motor Bracket  
 Motor Shaft  
 Pump Shaft  
 Key  
 Coupling  
 Snap Ring  
 Key

**Floating outer casing**  
 allows for thermal expansion in hot water applications and is flexible preventing deformation due to pressure fluctuations

Floating Outer Casing  
 clearance

**Thrust Bearing**  
 built-in on 3 HP and larger pumps to handle axial thrust loads

Tie bolts

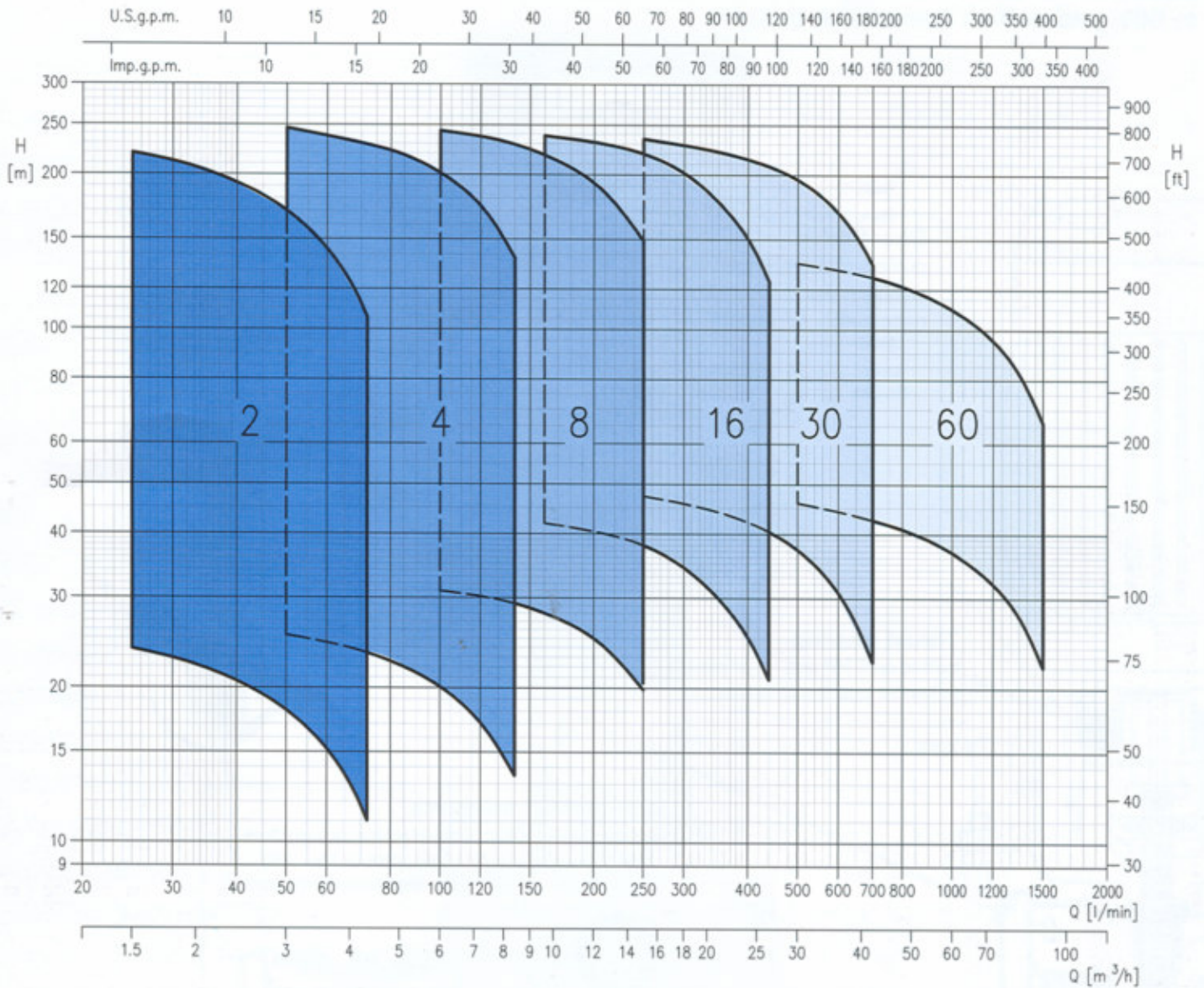
**Anti-erosion measures**  
 a dish-shaped insert is fitted to the intermediate casing designed to promote smooth flow and prevent high velocity areas that accelerate erosion

**Square-edge spline shaft**  
 provides positive location and drive of impellers eliminating wear from sliding between faces

90°  
 Friction Ring  
 Self locking impeller nut

**Dimensions & flanges**  
 installation is to market accepted dimensions for easy upgrade of existing installations

**PERFORMANCE TABLE EVM 2-4-8-16-30-60**

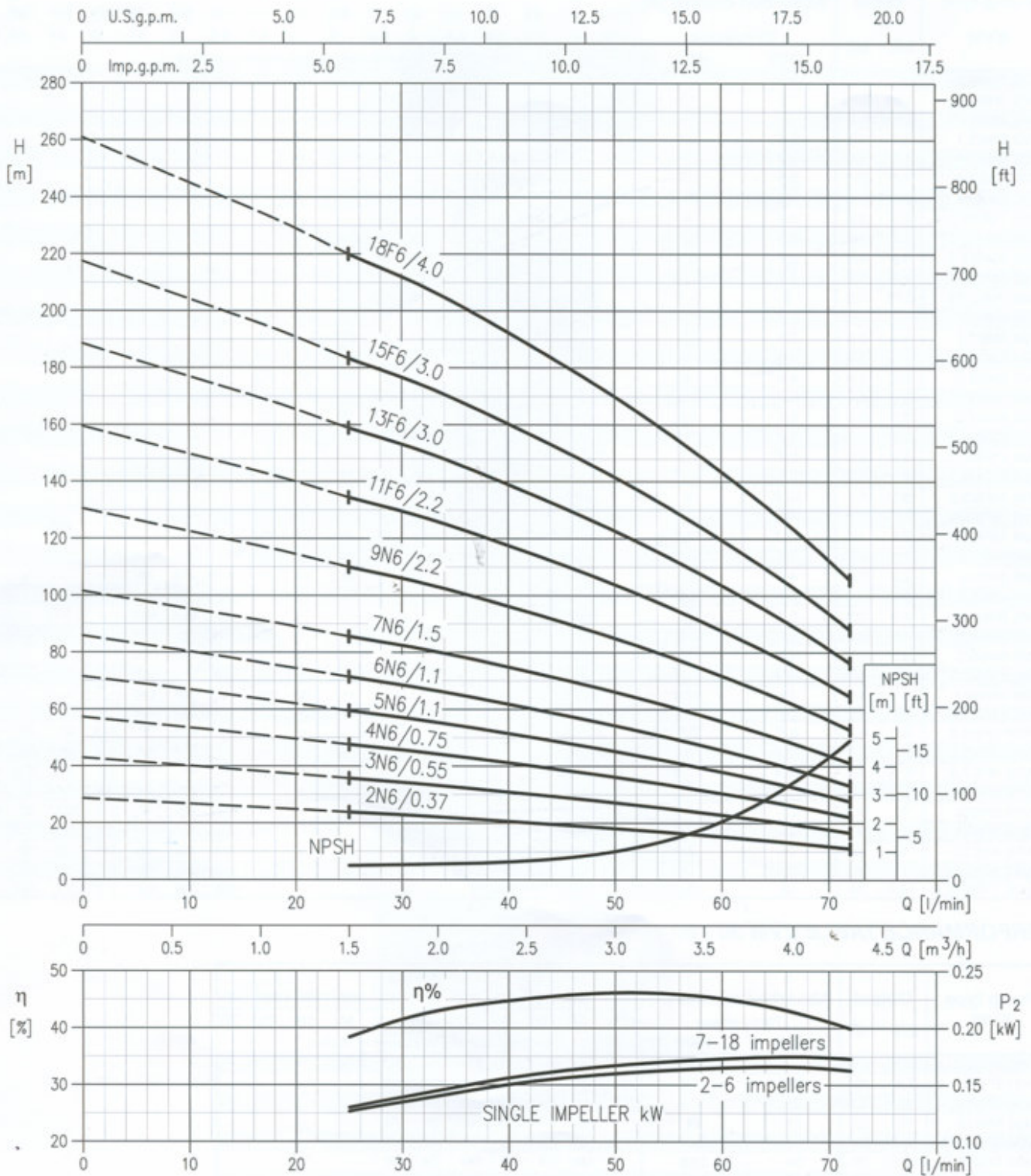


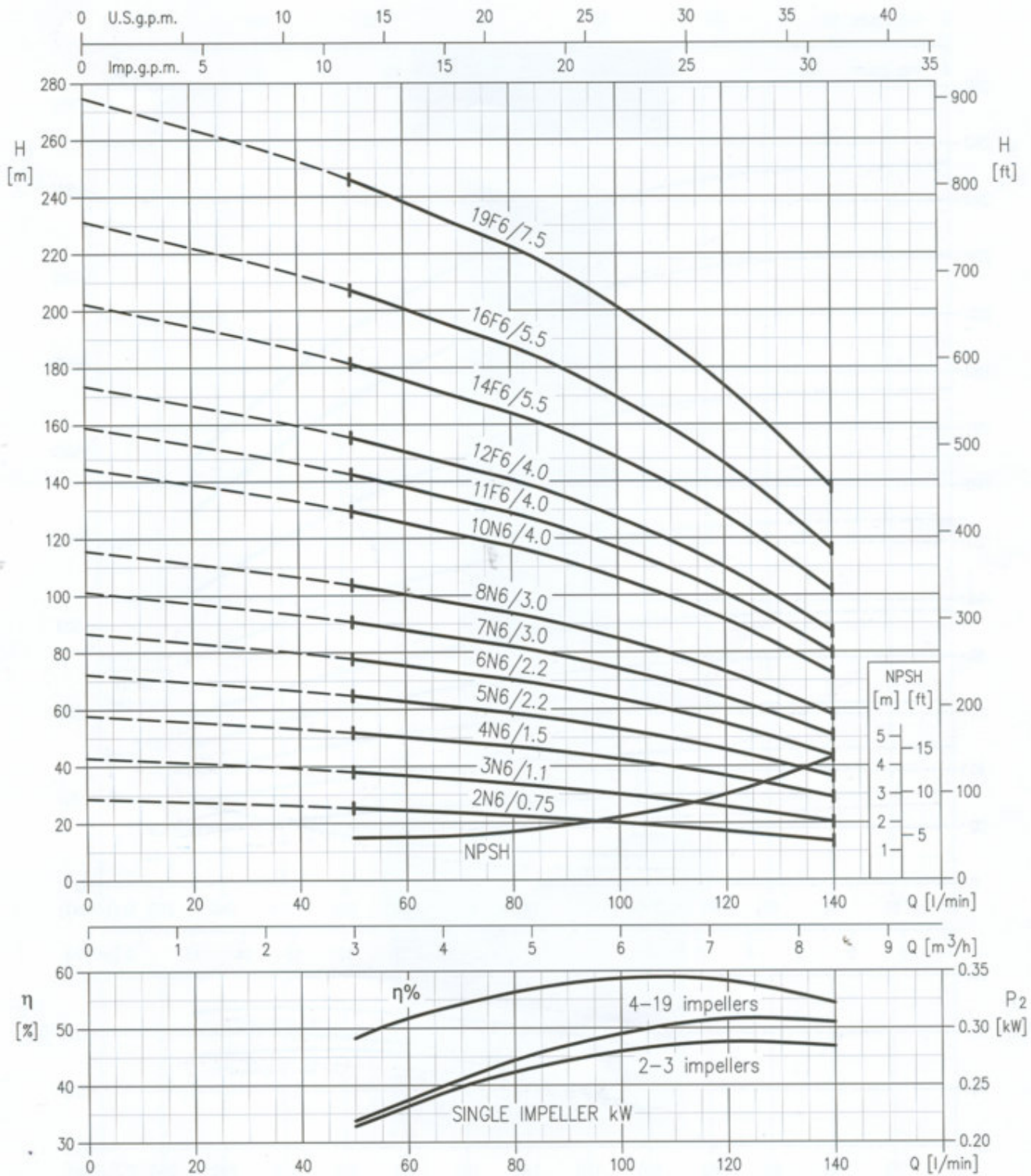
**PERFORMANCE TABLE EVM 2-16**

Pump type EVM	Output		Absorbed current [A]		Q=Capacity																
	kW	HP	Three-phase		l/min	0	25	30	40	50	72	100	120	140	160	200	250	300	350	400	440
			380V	460V	m <sup>3</sup> /h	0	1,5	1,8	2,4	3	4,3	6	7,2	8,4	9,6	12	15	18	21	24	26,4
H=Total manometric head in meters																					
EVM2 2N6/0.37	0,37	0,55	1,2	1	28,5	24	23	20,5	18,1	11	-	-	-	-	-	-	-	-	-	-	-
EVM2 3N6/0.55	0,55	0,75	1,7	1,4	43	35,5	34	31	27	16,5	-	-	-	-	-	-	-	-	-	-	-
EVM2 4N6/0.75	0,75	1,0	2	1,7	57	47,5	45,5	41	36	22	-	-	-	-	-	-	-	-	-	-	-
EVM2 5N6/1.1	1,1	1,5	2,6	2,1	71,5	59,5	57	51,5	45	27,5	-	-	-	-	-	-	-	-	-	-	-
EVM2 6N6/1.1	1,1	1,5	2,6	2,1	86	71,5	68,5	62	54	33	-	-	-	-	-	-	-	-	-	-	-
EVM2 7N6/1.5	1,5	2,0	3,5	2,9	102	85,5	82,5	75	66	41	-	-	-	-	-	-	-	-	-	-	-
EVM2 9N6/2.2	2,2	3,0	4,9	4	131	110	106	96	85	52,5	-	-	-	-	-	-	-	-	-	-	-
EVM2 11F6/2.2	2,2	3,0	4,9	4	160	134	130	118	104	64,5	-	-	-	-	-	-	-	-	-	-	-
EVM2 13F6/3.0	3,0	4,0	6,7	5,5	189	159	153	139	123	76	-	-	-	-	-	-	-	-	-	-	-
EVM2 15F6/3.0	3,0	4,0	6,7	5,5	218	183	177	160	142	88	-	-	-	-	-	-	-	-	-	-	-
EVM2 18F6/4.0	4,0	5,5	8,7	7,2	261	220	212	192	170	105	-	-	-	-	-	-	-	-	-	-	-
EVM4 2N6/0.75	0,75	1,0	2	1,7	28,5	-	-	-	25,5	23,5	20	17,1	13,5	-	-	-	-	-	-	-	-
EVM4 3N6/1.1	1,1	1,5	2,6	2,1	43	-	-	-	38	35	30	25,5	20	-	-	-	-	-	-	-	-
EVM4 4N6/1.5	1,5	2,0	3,5	2,9	58	-	-	-	52	48	42,5	36,5	29	-	-	-	-	-	-	-	-
EVM4 5N6/2.2	2,2	3,0	4,9	4	72,5	-	-	-	65	60	53	46	36,5	-	-	-	-	-	-	-	-
EVM4 6N6/2.2	2,2	3,0	4,9	4	87	-	-	-	77,5	72	63,5	55	43,5	-	-	-	-	-	-	-	-
EVM4 7N6/3.0	3,0	4,0	6,7	5,5	101	-	-	-	90,5	84,5	74	64	51	-	-	-	-	-	-	-	-
EVM4 8N6/3.0	3,0	4,0	6,7	5,5	116	-	-	-	104	96,5	85	73	58	-	-	-	-	-	-	-	-
EVM4 10N6/4.0	4,0	5,5	8,7	7,2	145	-	-	-	130	120	106	91,5	72,5	-	-	-	-	-	-	-	-
EVM4 11F6/4.0	4,0	5,5	8,7	7,2	159	-	-	-	142	132	117	101	79,5	-	-	-	-	-	-	-	-
EVM4 12F6/4.0	4,0	5,5	8,7	7,2	174	-	-	-	155	144	127	110	87	-	-	-	-	-	-	-	-
EVM4 14F6/5.5	5,5	7,5	10,6	9	202	-	-	-	181	169	148	128	102	-	-	-	-	-	-	-	-
EVM4 16F6/5.5	5,5	7,5	10,6	9	231	-	-	-	207	193	170	146	116	-	-	-	-	-	-	-	-
EVM4 19F6/7.5	7,5	10	13,4	11,6	275	-	-	-	246	229	201	174	138	-	-	-	-	-	-	-	-
EVM8 2N6/1.5	1,5	2,0	3,5	2,9	32	-	-	-	-	-	31	30	29	28	25	19,9	-	-	-	-	-
EVM8 3N6/2.2	2,2	3,0	4,9	4,0	48	-	-	-	-	-	46,5	45	44	42	37,5	30	-	-	-	-	-
EVM8 4N6/3.0	3,0	4,0	6,7	5,5	64	-	-	-	-	-	62	60	58,5	56	50	40	-	-	-	-	-
EVM8 5N6/4.0	4,0	5,5	8,7	7,2	80	-	-	-	-	-	77,5	75	73	70	62,5	49,5	-	-	-	-	-
EVM8 6N6/4.0	4,0	5,5	8,7	7,2	96	-	-	-	-	-	93	90	87,5	84	75	59,5	-	-	-	-	-
EVM8 8N6/5.5	5,5	7,5	10,6	9	128	-	-	-	-	-	124	120	117	112	100	79,5	-	-	-	-	-
EVM8 11F6/7.5	7,5	10	13,4	11,6	174	-	-	-	-	-	167	164	158	150	133	102	-	-	-	-	-
EVM8 14F6/11	11	15	21	17,9	221	-	-	-	-	-	213	208	200	191	169	130	-	-	-	-	-
EVM8 16F6/11	11	15	21	17,9	253	-	-	-	-	-	244	237	229	218	193	149	-	-	-	-	-
EVM16 2F6/3.0	3,0	4,0	6,7	5,5	45	-	-	-	-	-	-	-	-	42	40,5	38	34,5	30	25	21	
EVM16 3F6/5.5	5,5	7,5	10,6	9	68	-	-	-	-	-	-	-	-	63	60,5	57	51,5	45	38	31	
EVM16 4F6/7.5	7,5	10	13,4	11,6	90,5	-	-	-	-	-	-	-	-	84	81	76	69	60	50,5	41,5	
EVM16 5F6/7.5	7,5	10	13,4	11,6	113	-	-	-	-	-	-	-	-	105	101	95	86	75	63	52	
EVM16 6F6/11	11	14,5	21	17,9	139	-	-	-	-	-	-	-	-	130	126	120	110	96,5	82	67,5	
EVM16 7F6/11	11	14,5	21	17,9	163	-	-	-	-	-	-	-	-	152	147	140	128	113	95,5	79	
EVM16 8F6/15	15	20	28	24	186	-	-	-	-	-	-	-	-	173	168	160	147	129	109	90	
EVM16 10F6/15	15	20	28	24	232	-	-	-	-	-	-	-	-	217	211	200	183	161	137	113	
EVM16 11F6/18.5	18,5	25	34	28,8	256	-	-	-	-	-	-	-	-	238	232	218	202	177	150	124	

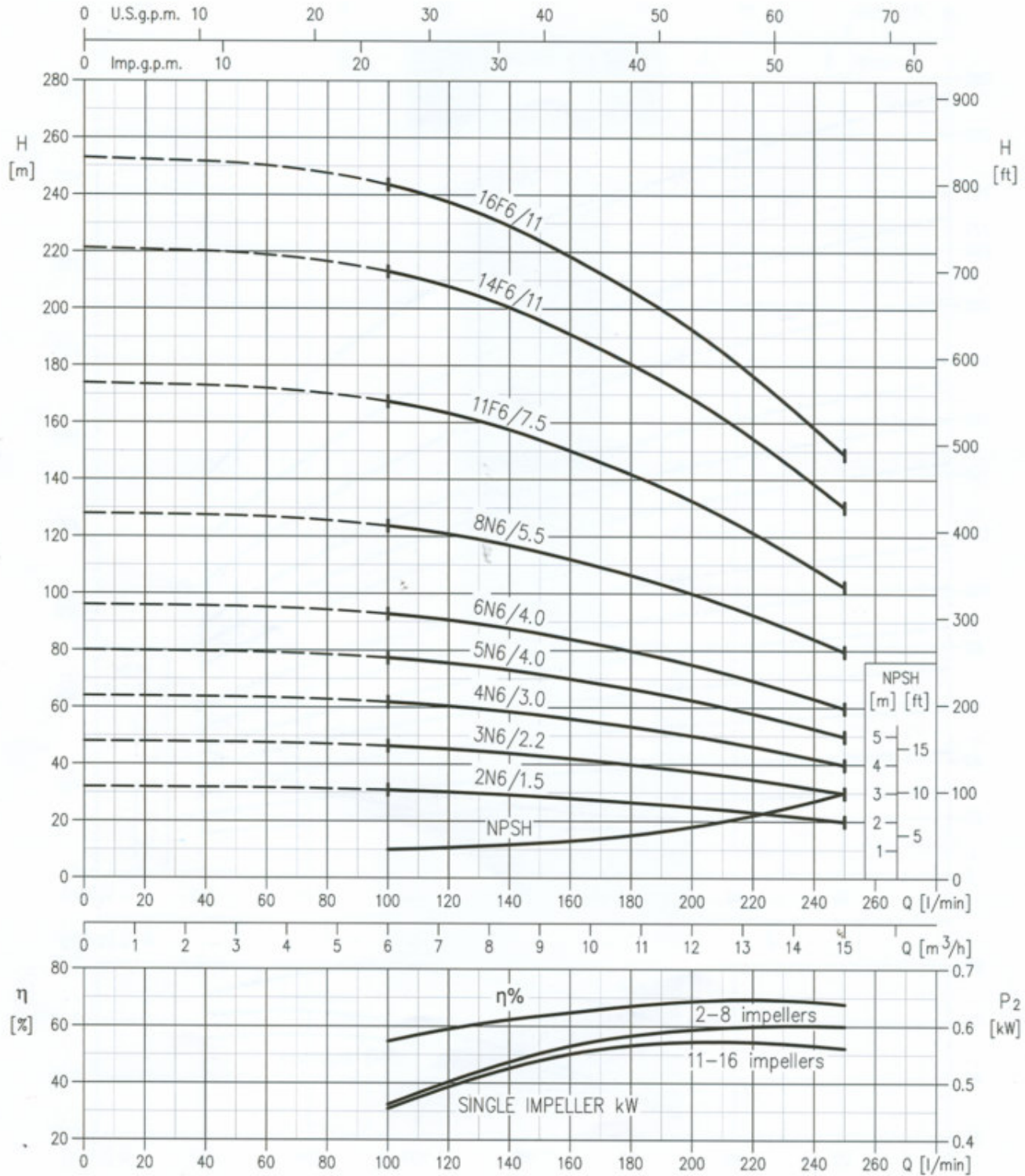
**PERFORMANCE TABLE EVM 30 - 60**

Pump type EVM	Output		Absorbed current [A]		Q=Capacity										
	kW	HP	Three-phase		l/min	0	250	400	500	600	700	900	1100	1300	1500
			380V	460V	m <sup>3</sup> /h	0	15	24	30	36	42	54	66	78	90
H=Total manometric head in meters															
EVM30 2F6/5.5	5,5	7,5	10,6	9	52	47,5	42	37,5	31	22,5	-	-	-	-	-
EVM30 3F6/7.5	7,5	10	13,4	11,6	78	71	63,5	56	46,2	34	-	-	-	-	-
EVM30 4F6/11	11	14,5	21	17,9	108	101	91,5	82	70	54	-	-	-	-	-
EVM30 5F6/15	15	20	28	24	140	131	118	106	91	72	-	-	-	-	-
EVM30 6F6/18.5	18,5	25	34	28,8	164	155	139	125	107	85	-	-	-	-	-
EVM30 7F6/18.5	18,5	25	34	28,8	188	178	161	145	124	98	-	-	-	-	-
EVM30 8F6/22	22	30	41	34,4	220	209	188	170	146	117	-	-	-	-	-
EVM30 9F6/30	30	40	54	50	249	235	215	196	169	134	-	-	-	-	-
EVM60 2F6/11	11	15	21	17,9	49	-	-	46	44,5	42,5	39	34,5	29	22	
EVM60 3F6/15	15	20	28	24	72	-	-	66,5	64,5	62	56,5	50	42	31	
EVM60 4F6/18.5	18,5	25	34	28,8	93	-	-	86,5	83,5	80,5	73	64,5	54	40	
EVM60 5F6/22	22	30	41	34,4	115	-	-	107	104	100	91	80	67	50	
EVM60 6F6/30	30	40	54	50	145	-	-	135	131	127	116	103	87	66	

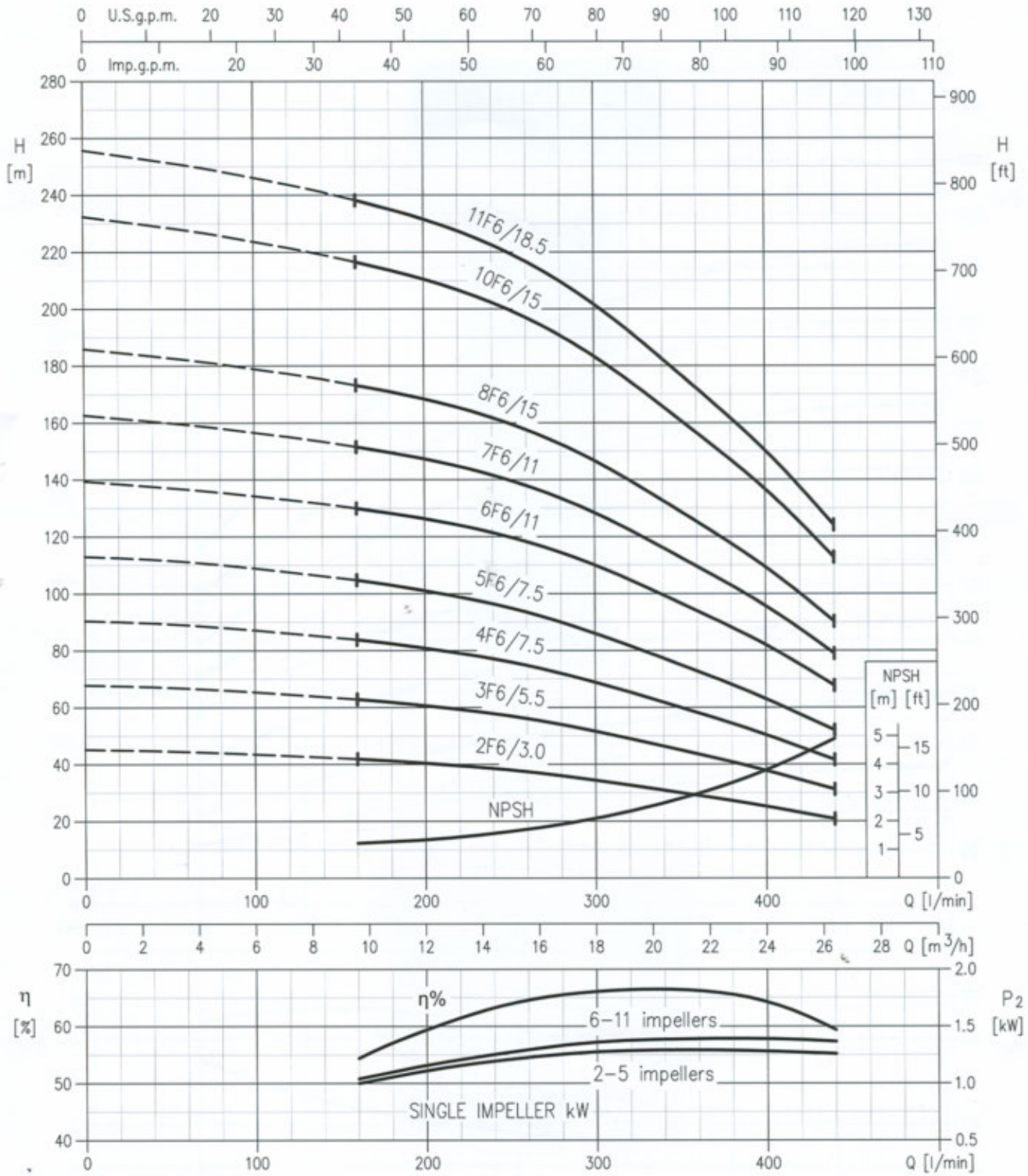
**PERFORMANCE CURVES EVM2 series** (according to ISO 9906 Annex A)


**PERFORMANCE CURVES EVM4 series** (according to ISO 9906 Annex A)


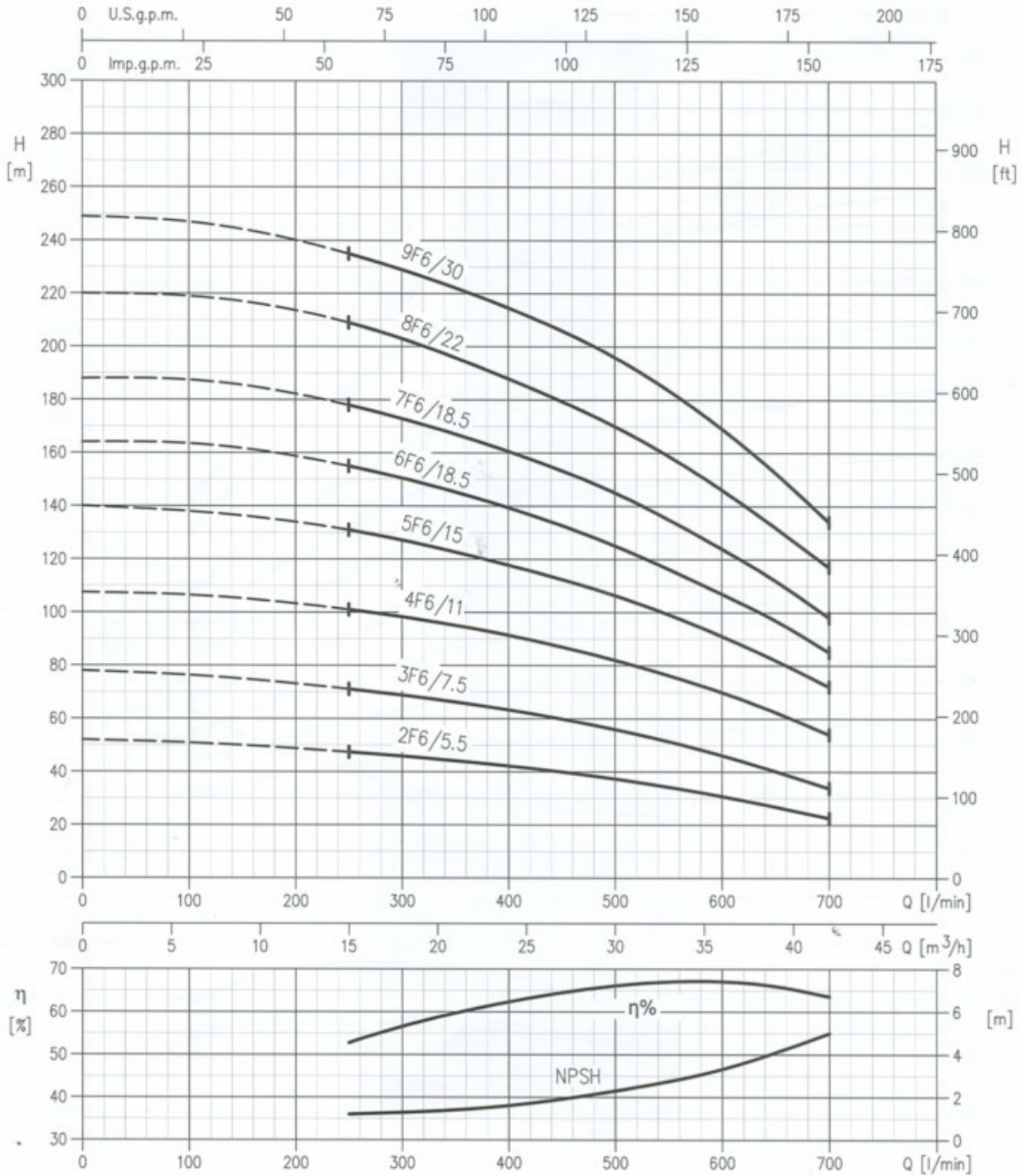
**PERFORMANCE CURVES EVM8 series** (according to ISO 9906 grade 2)

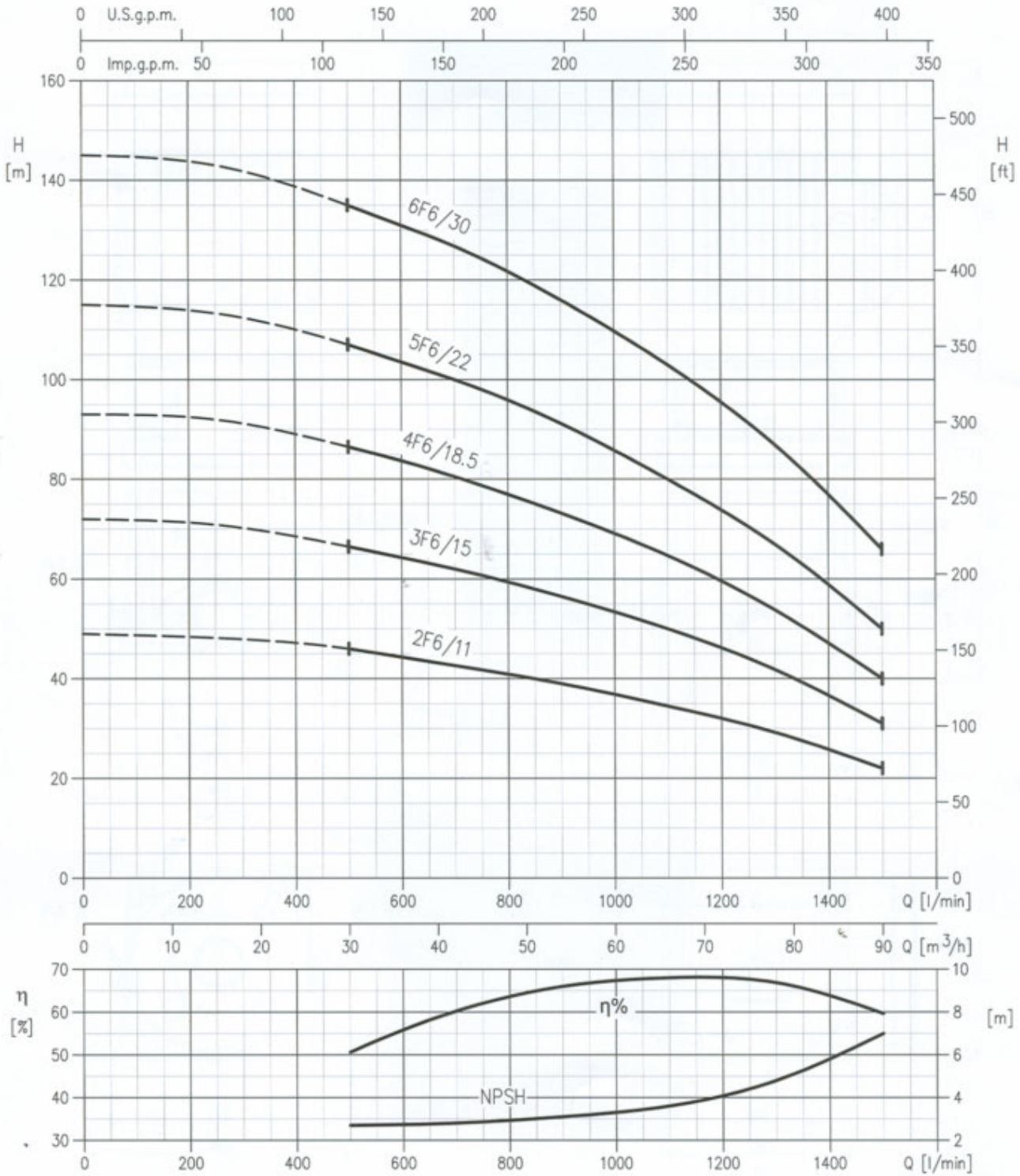


**PERFORMANCE CURVES EVM16 series** (according to ISO 9906 grade 2)

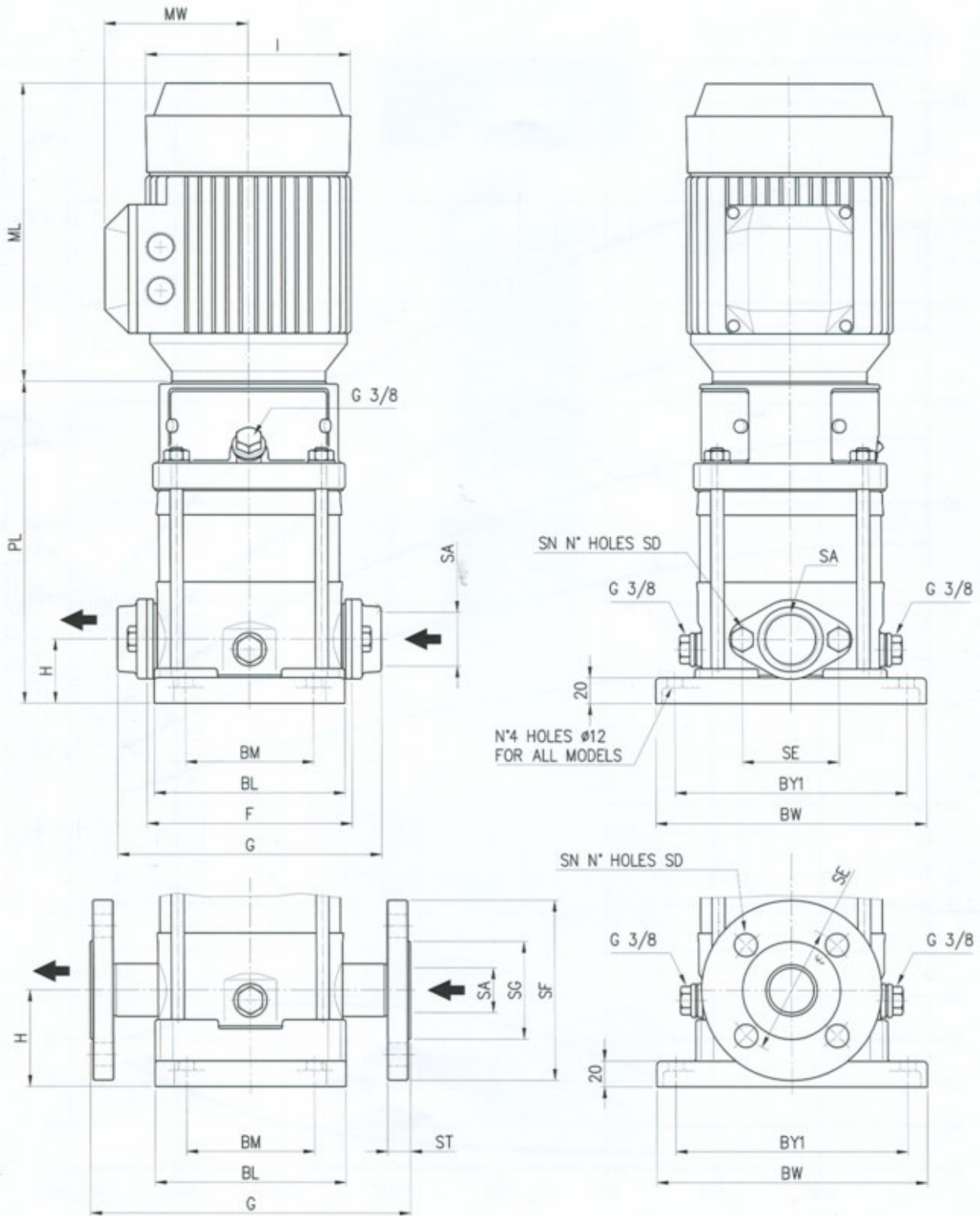


**PERFORMANCE CURVES EVM30 series** (according to ISO 9906 grade 2)



**PERFORMANCE CURVES EVM60 series** (according to ISO 9906 grade 2)


**DIMENSIONS EVM 2-4**



## DIMENSIONAL TABLE EVM 2-4

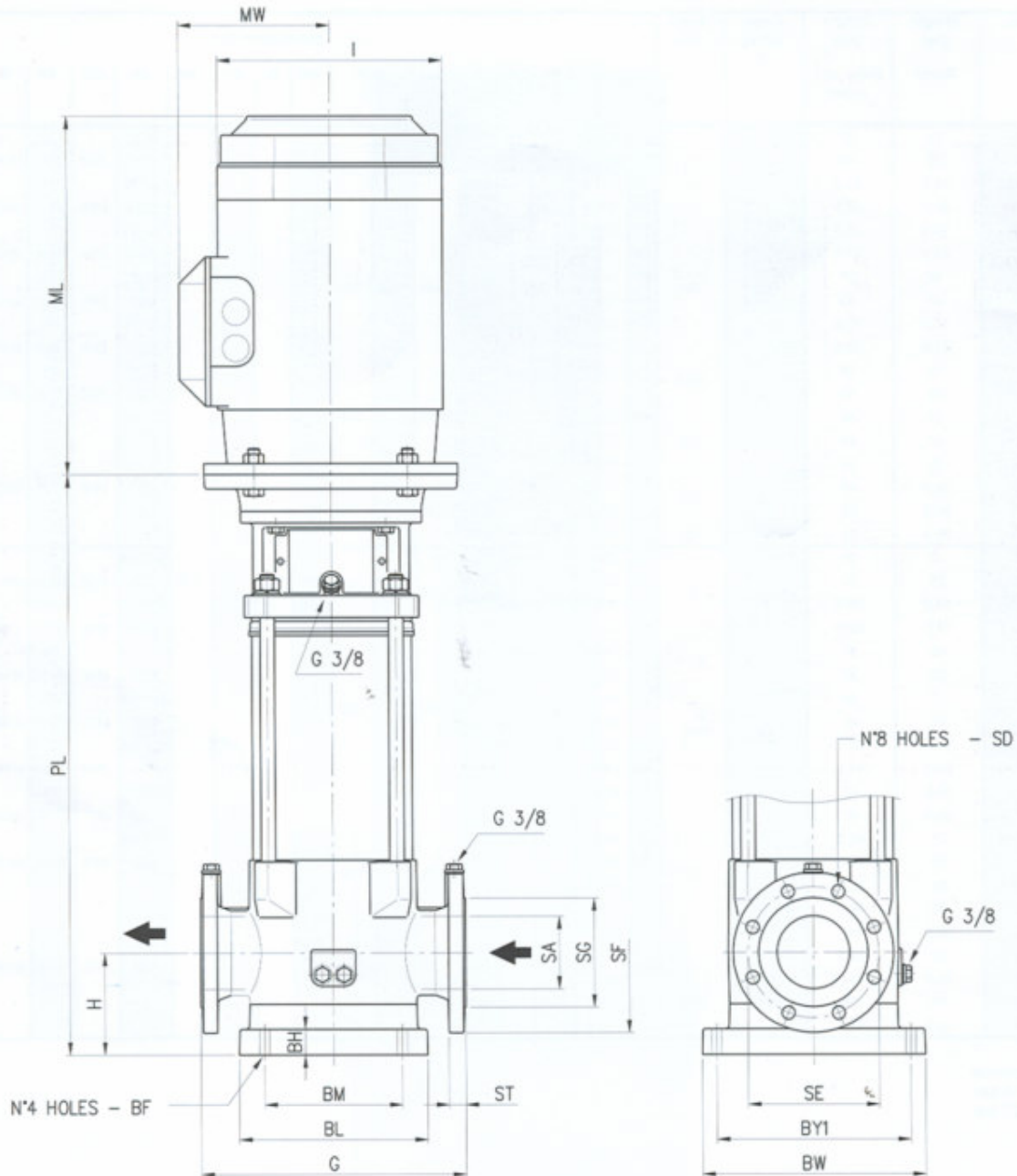
Pump Type EVM	Weight [kg] Pump	Weight [kg] Pump with motor	Pmax. [MPa] 2)	Motor Size	Dimensions [mm]																			
					H	PL	ML 1)	F	G	I 1)	MW 1)	BM	BL	BY1	BW	SA	SG	SE	SF	ST	SN	SD		
EVM 2 2N6/0.37	14	20	1,6	71	50	226,5	215	160	206	Ø142	129	112	100	149	180	210	G 1"	-	75	-	-	2	M10	
EVM 2 2F6/0.37	20	26			75	251,5		-	250								Ø25	Ø66	Ø85	Ø115	16	4	Ø14	
EVM 2 3N6/0.55	14,5	21,5			50	247,5	160	206	G 1"								-	75	-	-	2	M10		
EVM 2 3F6/0.55	20,5	27,5			75	272,5	-	250	Ø25								Ø66	Ø85	Ø115	16	4	Ø14		
EVM 2 4N6/0.75	15,5	25,5			50	278,5	160	206	G 1"								-	75	-	-	2	M10		
EVM 2 4F6/0.75	21,5	31,5			75	303,5	-	250	Ø25								Ø66	Ø85	Ø115	16	4	Ø14		
EVM 2 5N6/1.1	16	27		2,5	80	50	299,5	232	160	206	Ø160	150					129	G 1"	-	75	-	-	2	M10
EVM 2 5F6/1.1	22	33				75	324,5		-	250								Ø25	Ø66	Ø85	Ø115	16	4	Ø14
EVM 2 6N6/1.1	16,5	27,5				50	320,5	160	206	G 1"								-	75	-	-	2	M10	
EVM 2 6F6/1.1	22,5	33,5				75	345,5	-	250	Ø25								Ø66	Ø85	Ø115	16	4	Ø14	
EVM 2 7N6/1.5	18	33				50	351,5	160	206	G 1"								-	75	-	-	2	M10	
EVM 2 7F6/1.5	24	39				75	376,5	-	250	Ø25								Ø66	Ø85	Ø115	16	4	Ø14	
EVM 2 9N6/2.2	21	38	90 S		50	393,5	267	160	206	Ø180	138	145	G 1"	-	75	-	-	2	M10					
EVM 2 9F6/2.2	27	44			75	418,5		-	250				Ø25	Ø66	Ø85	Ø115	16	4	Ø14					
EVM 2 11F6/2.2	25	42			50	460,5	160	206	G 1"				-	75	-	-	2	M10						
EVM 2 13F6/3.0	26,5	48			75	512,5	-	250	Ø25				Ø66	Ø85	Ø115	16	4	Ø14						
EVM 2 15F6/3.0	30,5	52			100	554,5	306	Ø196	145				138	145	198	198	Ø25	Ø66	Ø85	Ø115	16	4	Ø14	
EVM 2 18F6/4.0	32,5	59				112											617,5							
EVM 4 2N6/0.75	15	25	1,6	80	50	250,5	232	160	206	Ø160	150	129	100	149	180	210	G 1 1/4"	-	75	-	-	2	M10	
EVM 4 2F6/0.75	21	31			75	275,5		-	250								Ø32	Ø76	Ø100	Ø140	18	4	Ø18	
EVM 4 3N6/1.1	15,5	26,5			50	278,5	160	206	G 1 1/4"								-	75	-	-	2	M10		
EVM 4 3F6/1.1	21,5	32,5			75	303,5	-	250	Ø32								Ø76	Ø100	Ø140	18	4	Ø18		
EVM 4 4N6/1.5	16	31			90 S	50	316,5	160	206								G 1 1/4"	-	75	-	-	2	M10	
EVM 4 4F6/1.5	22	37				75	341,5	-	250								Ø32	Ø76	Ø100	Ø140	18	4	Ø18	
EVM 4 5N6/2.2	17	34		90 L	50	344,5	267	160	206	Ø180	138	145					G 1 1/4"	-	75	-	-	2	M10	
EVM 4 5F6/2.2	23	40			75	369,5		-	250								Ø32	Ø76	Ø100	Ø140	18	4	Ø18	
EVM 4 6N6/2.2	18,5	35,5			50	372,5	160	206	G 1 1/4"								-	75	-	-	2	M10		
EVM 4 6F6/2.2	24,5	41,5			75	397,5	-	250	Ø32								Ø76	Ø100	Ø140	18	4	Ø18		
EVM 4 7N6/3.0	20,5	42			50	410,5	160	206	G 1 1/4"								-	75	-	-	2	M10		
EVM 4 7F6/3.0	26,5	48			75	435,5	-	250	Ø32								Ø76	Ø100	Ø140	18	4	Ø18		
EVM 4 8N6/3.0	21	42,5	112	50	438,5	306	160	206	Ø196	145	198	G 1 1/4"	-	75	-	-	2	M10						
EVM 4 8F6/3.0	27	48,5		75	463,5		-	250				Ø32	Ø76	Ø100	Ø140	18	4	Ø18						
EVM 4 10N6/4.0	24	50,5		50	494,5	160	206	G 1 1/4"				-	75	-	-	2	M10							
EVM 4 10F6/4.0	30	56,5		75	519,5	306	Ø196	145				198	198	198	198	Ø32	Ø76	Ø100	Ø140	18	4	Ø18		
EVM 4 11F6/4.0	29,5	56			547,5																			
EVM 4 12F6/4.0	30	56,5		132	575,5	370	270	198				198	198	198	198	Ø32	Ø76	Ø100	Ø140	18	4	Ø18		
EVM 4 14F6/5.5	35,5	74,5	651,5																					
EVM 4 16F6/5.5	36	75	707,5																					
EVM 4 19F6/7.5	43,5	87,5		791,5																				

1) Motor dimensions

2) 1,6 MPa = 16 bar

2,5 MPa = 25 bar

**DIMENSIONS EVM 8-16**



## DIMENSIONAL TABLE EVM 8-16

Pump Type EVM	Weight [kg] Pump	Weight [kg] Pump with motor	Motor Size	Dimensions [mm]																	
				H	PL	ML 1)	F	G	I 1)	MW 1)	BM	BL	BY1	BW	SA	SG	SE	SF	ST	SN	SD
EVM 8 2N6/1.5	25	40	90 S	80	337,5	267	200	252	Ø180	138	130	190	215	250	G 1"1/2	-	100	-	-	2	M12
EVM 8 2F6/1.5	39	54	90 L		367,5		-	280							Ø40	Ø88	Ø110	Ø150	18	4	Ø18
EVM 8 3N6/2.2	26,5	43,5				100	407,5	200	252	G 1"1/2					-	100	-	-	2	M12	
EVM 8 3F6/2.2	40,5	57,5	-		280			Ø40	Ø88	Ø110					Ø150	18	4	Ø18			
EVM 8 4N6/3.0	29	51	112		437,5	200	252	G 1"1/2	-	100					-	-	2	M12			
EVM 8 4F6/3.0	43,5	65				-	280	Ø40	Ø88	Ø110					Ø150	18	4	Ø18			
EVM 8 5N6/4.0	30	56,5	132		467,5	200	252	G 1"1/2	-	100					-	-	2	M12			
EVM 8 5F6/4.0	44	70,5				-	280	Ø40	Ø88	Ø110					Ø150	18	4	Ø18			
EVM 8 6N6/4.0	31,5	58	160 M		547,5	200	252	G 1"1/2	-	100					-	-	2	M12			
EVM 8 6F6/4.0	45,5	72				-	280	Ø40	Ø88	Ø110					Ø150	18	4	Ø18			
EVM 8 8N6/5.5	39	78	160 M		637,5	200	252	G 1"1/2	-	100					-	-	2	M12			
EVM 8 8F6/5.5	53	92				-	280	Ø40	Ø88	Ø110					Ø150	18	4	Ø18			
EVM 8 11F6/7.5	44,5	88,5	160 M		757,5	-	280	Ø40	Ø88	Ø110					Ø150	18	4	Ø18			
EVM 8 14F6/11	51	129				335	246														
EVM 8 16F6/11	52,5	131	817,5		503	335	246														
EVM 16 2F6/3.0	36	57,5	100		377,5	306	-	Ø196	145	Ø50					Ø102	Ø125	Ø165	18	4	Ø18	
EVM 16 3F6/5.5	39	78	132	437,5	370	-	270	198													
EVM 16 4F6/7.5	41,5	86		477,5		517,5	503	-	300		335	246									
EVM 16 5F6/7.5	46	90	160M	587,5	-	300															
EVM 16 6F6/11	53	131		627,5	335	246															
EVM 16 7F6/11	55,5	134	667,5	747,5																	
EVM 16 8F6/15	57	146	747,5	547																	
EVM 16 10F6/15	64	153	787,5																		
EVM 16 11F6/18	67	166	160 L	787,5	547																

- 1) Motor dimensions  
 2) 1,6 MPa = 16 bar  
 2,5 MPa = 25 bar

